

In the Claims:

Please amend the claims as follows:

Claims 1-10 (Cancelled)

11. (Currently Amended) A grip comprising:
a skin layer having a top surface and a bottom surface;
a 4-way stretchable material layer with a stretchable top surface and a stretchable bottom surface, said top surface of said stretchable layer adhered permanently to said bottom surface of said skin layer; and
a releasable adhesive disposed on said bottom surface of said 4-way stretchable layer, wherein said 4-way stretchable material comprises [polyurethane]polyester.

Claims 12-22 (Cancelled)

23. (Currently Amended) A grip comprising:
a skin layer having a top surface and a bottom surface;
a backing layer having a top surface and a bottom surface, said top surface of said backing layer permanently adhered to said bottom surface of said skin layer;
a 4-way stretchable material layer with a stretchable top surface and a stretchable bottom surface and wherein said 4-way stretchable material comprises [polyurethane]polyester, top surface of said stretchable layer adhered permanently to said bottom surface of said backing layer; and
a releasably attachable adhesive permanently disposed on said bottom surface of said stretchable layer.

Claims 24-33 (Cancelled)

34. (Currently Amended) A method of manufacturing a safety grip comprising ~~the steps of~~:

providing a skin layer having a top surface for gripping and a bottom surface;

applying a permanent adhesive to said bottom surface of said skin layer;

providing a 4-way stretchable layer having a stretchable bottom surface and a stretchable top surface and wherein said 4-way stretchable material comprises [polyurethane]polyester, said top surface of said stretchable layer being permanently affixed to said bottom surface of said skin layer by said second permanent adhesive; and

applying a releasable adhesive to said bottom surface of said stretchable layer for releasable adhesion to a hand support system.

Claims 35-45 (Cancelled)

46. (Currently Amended) A method of manufacturing a safety grip comprising ~~the steps of~~:

providing a skin layer having a top surface for gripping and a bottom surface;

applying a permanent adhesive to said bottom surface of said skin layer;

providing a backing layer having a backing layer top surface and a backing layer bottom surface, said top surface of said backing layer affixed to said bottom surface of said skin layer by said permanent adhesive;

applying a second permanent adhesive to said bottom surface of said backing layer;

providing a 4-way stretchable layer having a stretchable bottom surface and a stretchable top surface and wherein said 4-way stretchable layer comprises [polyurethane]polyester, said top surface of said stretchable layer being permanently affixed to said bottom surface of said backing layer by said second permanent adhesive; and

applying a releasable adhesive to said bottom surface of said stretchable layer for releasable adhesion to a hand support system.

Claims 47-56 (Cancelled)

57. (Currently Amended) A system for providing a secure, safe, releasably attachable grip on a railing comprising:

a railing having a length and cross-sectional circumference;

a 4-way stretchable layer having an inner layer and an outer layer and wherein said 4-way stretchable layer comprises [polyurethane]polyester, said inner surface of said 4-way stretchable layer releasably adhered to said railing; and

a skin layer wrapped around said 4-way stretchable layer, said skin layer having an outer surface and an inner surface, said inner surface of said skin layer permanently adhered to said outer surface of said 4-way stretchable layer.

Claims 58-68 (Cancelled)

69. (Currently Amended) A system for providing a secure, safe, releasably attachable grip on a railing comprising:

a railing having a length and cross-sectional circumference;

Dg a 4-way stretchable layer having an inner layer and an outer layer and wherein said 4-way stretchable layer comprises [polyurethane]polyester, said inner surface of said 4-way stretchable layer releasably adhered to said railing;

a backing layer wrapped around said 4-way stretchable layer, said backing layer having an outer surface and an inner surface, said inner surface of said backing layer permanently adhered to said outer surface of said 4-way stretchable layer; and

a skin layer having an outer surface and an inner surface, said inner surface of said skin layer permanently adhered to said outer surface of said backing layer.

Claims 70-73 (Cancelled)
